

EXTERIOR

CATALOGUE 2024

AkzoNobel



SIKKENS WOOD COATINGS

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01. WELCOME

TOGETHER WE'LL LEAD THE WAY

For over 200 years we've been empowering our partners and customers to achieve their visions with our trusted range of durable, versatile products. Today, our multidisciplinary team of industry-leading specialists continues to create and refine our extensive range of industrial wood coatings solutions. Our high-quality, robust and easy-to-use portfolio now includes both interior and exterior systems across a diverse range of product types and technologies.

From concept to execution, we work closely with our partners through a holistic, creative and collaborative approach to gain a deeper understanding of their needs, allowing us to develop and deliver truly effective solutions created specifically to add value to our partners' and their customers' business.

Our approach is based on building strong and trusted relationships founded on commitment, authenticity and a willingness to go the extra mile. We help our partners create value, enabling them to attract and retain customers. Combined with our dedication to innovation, our approach is the backbone to our partnerships and lays the foundation for us to explore, discover and define new possibilities together.



02. OUR VALUES

WHO WE ARE

Our passion for wood will always be our focus. It's defined us since the early days. But our passion for the industry extends even further. We're always looking ahead, exploring the possibilities together with our partners, for their customers. Sharing our knowledge and insights to find new, sustainable ways to address customer needs and push the boundaries of what can be achieved.

Applying Possibilities



PARTNERSHIP LONG-TERM PARTNERSHIPS COLLABORATING FOR SUCCESS

Trust & collaboration

We're a trusted partner across Europe, Africa and the Middle East, building long-term relationships across different cultures and channels to reach shared goals.

We always strive to exceed our partners' and customers' expectations. Thanks to our combination of local customer service teams, expert technical support and dedicated sales network, together with our integrated global supply system, we achieve a common goal.

- Extensive distribution network across EMEA
- Decades of trusted partnerships and long-term relationships

Service & support

Solid support to achieve the best results

Support for our partners and customers doesn't stop when they choose our product. And our dedication to quality doesn't stop when our products leave the factory. We understand that quality is experienced in many different ways. That's why our highly qualified sales and customer service teams work closely with our partners and customers – they're available to offer post-sales support, ensuring quality goes beyond the products we sell.

Training and advice

Our products are designed to be simple to prepare and easy to apply. Where training is required, we arrange detailed support via online and offline channels, as well as on-site training to the highest technical standards, both at partners' premises and our own training centres. Our products are certified by the major industry bodies – another mark of reassurance for our customers.

- Solid end-to-end customer support
- Skilled and supportive sales, customer service and technical teams



EXPERTISE UNRIVALLED INDUSTRY KNOWLEDGE

Solid reputation

Our approach to partnerships and collaboration, and our unmatched reputation has led us to support high-profile projects and our coatings can be found on many impressive, well-known applications.

Our experienced technical teams have earned a reputation for their collaborative approach, technical know-how and practical insights. Our aim is to share this knowledge, helping our partners achieve the best results for their customers, time after time.

- Portfolio of high-profile private and public projects and a trusted partner in day-to-day applications
- Decades of invaluable knowledge and expertise

High-quality & durability

Our expertise, experience and collaborative approach are the foundation of our versatile product portfolio. Our range has been extensively researched and selected with our customers at the very heart of the process, combining their varied needs with our technological knowledge. Our expertly crafted coatings and technologies deliver a complete and practical range that can help optimise inventory efficiency.

Our experts have created key systems to help customers select the right products, in the right order for the desired purpose and performance for a job well done. Certifications are available to provide invaluable peace of mind and guaranteed quality that can help add value and reassurance.

To ensure the best results, our products go through extensive testing, captured under our Global Weathering Program and quality checks before coming to market. Our in-house quality experts are dedicated to ensuring our products consistently deliver the highest level of durability that stands the test of time.

- Complete exterior and interior wood coatings portfolio
- Demanding testing schemes

WOOD

Accredited range with certificates and warranties

Read about our certificates on page 69 and our Wood Extralife warranty on page 74

DISCOVER MORE ABOUT OUR GLOBAL WEATHERING PROGRAM

We use rigorous weather simulation tests to help us demonstrate the durability of our systems and solutions.

To learn more please visit page 67







CREATIVITY CREATIVE THINKING THAT GOES BEYOND THE CAN

Colour, not compromise

Colour is in our DNA. Our in-house team of specialists delivers creative colour possibilities to meet the needs of today's constantly evolving market. Our palettes inspire our customers to find the perfect products for their projects.

As part of AkzoNobel, a world leader in colour, we're able to draw on the research, expertise and inspiration of the company's Global Aesthetic Center, which has been carrying out colour research for over 30 years. The ColourFutures initiative lays the foundation for the annual Colour of the Year selection and supporting colour palettes, offering design, creative and trend-led possibilities.

We offer practical support for our partners through our leadingedge colour technology tools. Our spectrophotometer colour measurement device enables colour matching with ease and confidence, while our Sikkens Wood Coatings colour software puts any imaginable colour at your fingertips. We can offer countless colour hues according to NCS, RAL and Sikkens Wood Coatings 5051 collections and we provide a range of colour fan decks and colour tools to help customers achieve their visions.

In-house colour specialist team

- AkzoNobel: a world leader in colour and trends
- Leading-edge colour tools: from spectrophotometer and Sikkens Wood Coatings colour software, to fan decks and colour tools

Innovation

Innovation is not only about products. We embed innovation in every corner of our business. We explore possibilities from a fresh perspective to deliver industry-leading solutions.

Our experience and technical understanding in high quality wood coatings have grown from strength to strength since we were established. Today, we continue to work with world-leading academic institutions, R&D laboratories, architects and specifiers to push the boundaries of what's possible.

From our expert chemists in the lab to our experienced salespeople in the field, our team thinks differently. Every day we explore new ways to meet the challenges our partners and customers face, now and in the future. By blending our expertise with industry knowledge and decades of partnerships and collaborations, we seek to explore possibilities that ensure success for everyone. By choosing us, our partners can add value for their customers.

Cutting-edge R&D capabilities, state-of-the-art technologies and teams of colour, digital, marketing and hands-on technical experts provide further assurance for our customers that we're the right fit for them.



03. SUSTAINABILITY









Join the journey towards a sustainable future



AkzoNobel

WHEN IT COMES TO SUSTAINABILITY, EVERY ACTION COUNTS

We are helping our customers strengthen their environmental performance and become more sustainable through their choice of wood finishes partner, using actions and initiatives grouped under three key pillars:

Taking the lead

Highlighting efforts to reduce our own carbon footprint across our value chain by 50% by 2030 and setting the example to drive positive change.



Exploring new options

Focusing on the business's ongoing investments in making its solutions more sustainable, by extending the life of products, reducing waste & maintenance needs, and saving energy throughout the value chain.



Sharing responsibility

Showcasing AkzoNobel's value-led approach to helping customers identify opportunities to reduce their carbon footprint and make their businesses more sustainable.

OUR WOOD FINISHES PORTFOLIO







People. Planet. Paint.

04. AKZONOBEL

1

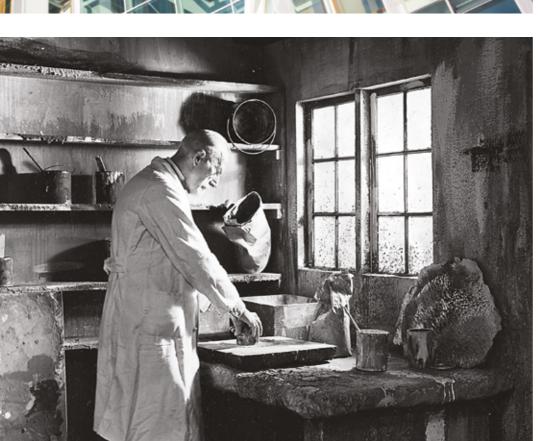
WE'RE PART OF THE AKZONOBEL FAMILY

AkzoNobel

We are one of the key brands of the Industrial Coatings business unit at AkzoNobel, a pioneer in sustainable paints and coatings. The business unit consists of Wood Finishes and Adhesives, Coil and Extrusion Coatings and Packaging Coatings.

Active in over 150 countries, AkzoNobel has been pioneering a world of possibilities to bring surfaces to life for centuries, across a huge variety of products and applications. It's likely we're all only ever a few metres away from one of our products. Being part of the AkzoNobel family means we have quick and easy access to research and development operations, cuttingedge technologies and comprehensive support networks.















THE KEY TO OUR COLOURS

Introducing our new colour-coded system designed to simplify product selection.

We understand that navigating product ranges from a wide range of options can sometimes be a challenge. Overwhelming, even.

That's why we've developed a system of layered, colour-coded information in a consistent, coherent style to help make product selection as easy as possible.

INTERIOR

For our range of interior wood coatings solutions, we use blue. Please refer to the Sikkens Wood Coatings interior catalogue for complete information on this range.

EXTERIOR

For our range of exterior wood coatings solutions, we use green. The technologies and categories of this range can be identified via the colour-coded system below.

TECHNOLOGIES

Our range of technologies has a colour-coded system, making product selection as easy as possible.

CATEGORIES

Each category is part of our new colour-coded system.

IMPREG SEALANTS TOPC THIN ſ



WATERBORNE

SOLVENTBORNE

\cap	τц	ER
U		

NATION	PRIMERS
5 & FILLERS	MIDCOATS
COATS	HARDENERS
NERS	ADDITIVES
IL	CARE

As committed innovators, technology is central to our approach of consistently delivering the best solutions to our partners and their customers.

Every customer, every project, every application is different. Each brings its own challenges and

We're continually investing in our technologies and in our R&D capabilities to match these evolving needs, as well as testing our products in different geographies with varied climates and extreme conditions, and pioneering fresh aesthetics to create new opportunities for our partners and their customers.

View our product portfolio on page 29

WATERBORNE

OUR SOLUTIONS FOR MORE SUSTAINABLE, SAFER AND LOW VOC COATINGS

Our waterborne coatings usually contain a maximum of 5% solvent and have some of the lowest emissions among coating technologies.

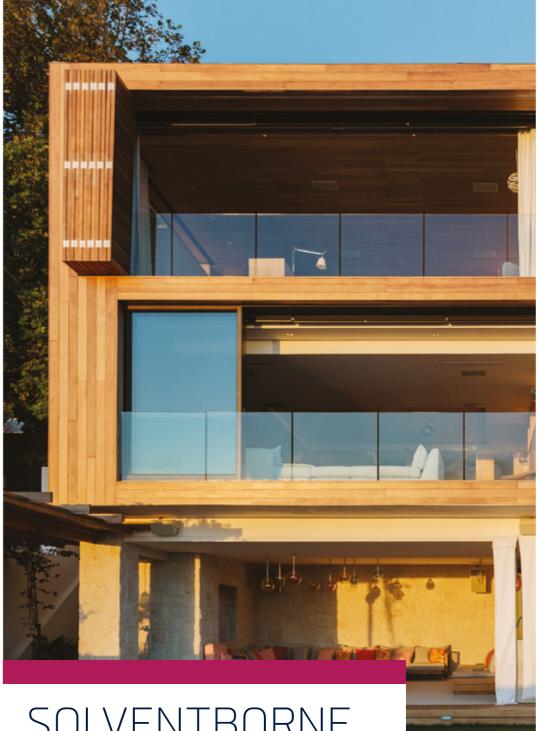
They're recognized for their exceptional durability, scratch resistance, stacking and drying properties. As they're not hazardous, they don't require special transportation, just compliance with frost sensitivity specifications.

Available in 1K (pack) and for some special system as 2K (pack).

Key advantages

- Easy storage with no A1 storage required
- More environmentally and health friendly than solventborne coatings
- Application equipment can simply be cleaned with water
- No flash point, meaning no EX protection required for spraying equipment
- Low odour





SOLVENTBORNE

ROBUST, DURABLE TECHNOLOGY

Our solventborne range consists of robust and easy to apply products, with familiar application methods and excellent drying properties.

Key advantages

- Easy to apply
- Fast drying

Strong surface quality Great durability

07. CATEGORIES

SOLUTIONS FOR COMPLETE SYSTEMS

Whatever the project, across an expansive range of applications, we have the ideal solution. Our versatile, practical approach is combined with a comprehensive product portfolio. From topcoats to primers, hardeners to additives, our products work together from top to bottom, delivering a full range of solutions for complete coatings systems.

We provide responsive support and aftersales solutions, such as care and maintenance products. For any special projects please refer to your local representative.

For information on recommended systems please see page 75

IMPREGNATION

PRIMERS

Exterior wood must be protected against the effects of moisture to avoid future problems. If moisture penetrates the structure, our impregnation products and waterproof primers offer reliable protection, especially in critical locations, such as joints, and prevent bluing. Primers are the link between the wood surface and the coating. Their composition influences important characteristics of the overall coating system, such as adhesion performance. Our wide range of primers has been developed with modern dispersions that ensure the best adhesion to both the substrate and the coating.

SEALANTS & FILLERS

Wooden windows are only functional as long as they have all around protection. Structural points, like corner joints, are particularly vulnerable. An open joint invites moisture to penetrate the wood, which causes damage. Our range of products offers efficient protection and peace of mind to prevent damage from moisture.

TOPCOATS

Our comprehensive range of topcoats covers an almost endless variety of colours and gloss levels and a wide range of properties, providing limitless finishing possibilities for exterior wooden structures. Fresh aesthetic options range from modern to classic, and all come with long-term protection guaranteed.

Our translucent CETOL range and opaque RUBBOL portfolio are the stand-out performers among exterior topcoat solutions available today.

THINNERS

Thinners optimise the processing viscosity of products for specific applications. Our thinners should be used with the corresponding coatings (see TDS) to obtain the best results.

OIL

Oils are made of natural raw materials that cure via oxidation. Oils protect the wood by penetrating it, rather than by forming a layer, to deliver supreme water resistance. Our oil reliably protects the wood against weathering influences, prevents traces of wear and ageing, and increases the longevity of wooden components.

MIDCOATS

Our midcoat solutions provide increased system safety. This is particularly crucial for hardwood with large pore structures, where conventionally sprayed midcoats can lead to inconsistent wetting at pore borders, which in turn creates weak spots due to moisture and UV penetration.

HARDENERS

While some of our innovative waterborne coating systems can be processed without hardeners, they are essential for our 2K products. They react with the binders in the coatings to develop a durable surface. Our hardeners should be used with the corresponding coatings (see TDS) to obtain the best results.

ADDITIVES

Additives are complementary products developed for specific applications and procedures. When added to the recommended product, additives provide specific paint properties, such as increasing wet film thickness, reducing gloss level or creating a rougher surface.

CARE

We recommend regularly cleaning wooden structures. Our special cleaner, maintenance milk, and care cloth provide the ideal aftercare package to keep windows, doors and other exterior wooden elements in great condition, helping to maintain exceptional aesthetics and performance.





08. AREAS OF USE

CREATIVITY KNOWS NO LIMITS

We've adapted how we interact and function with the spaces around us. We've overcome many obstacles and found ourselves in a new realm dedicated to reconnecting with our environments. The home, for many, has become the centre of our world – it's a school, an office, a gym, a cinema, as well as the place where we eat, sleep and spend time with friends and family.

We offer comprehensive coating systems for exterior buildings, from homes to commercial, to municipal, to mention a few. They all provide substantial protection, longevity, beauty and design freedom, helping us feel connected with the spaces around us. Choosing our exterior systems enables our partners and their customers to have reliability and choice, value and quality, and the freedom to enjoy endless design possibilities.



EXTERIOR DOORS

Doors symbolise the transition from one place to another; from the outside to the inside. They provide intrigue of what's to come, what lies ahead – what's behind the door. They also offer protection from the world and present an opportunity to create a cohesive design scheme. Our range of coatings for exterior doors includes mainly waterborne technologies across both translucent and opaque systems. All are available in various gloss levels and colours that meet the highest quality requirements for performance and durability.

WINDOWS

Wood is the natural, sustainable raw material of choice for window production, with excellent opportunities to drive a trend-led design aesthetic. Our high-quality products, specifically designed for wooden frames, offer superior durability to preserve, protect and enhance. Available in a range of shades, our professional coatings stand the test of time, providing durability and protection through all weathers.

CLADDINGS

Claddings are used not only to provide thermal insulation and weather resistance on all types of buildings, they are also a contemporary design feature that is growing in popularity. Our paint systems meet the highest quality requirements, as well as being certified for low flammability according to CE requirements.

DECKING AND NON STABLE CONSTRUCTION

A well maintained outdoor space can become an extension of the home or public area; a chance to maximize use of space and create distinct zones and environments. Our coating systems make these spaces enjoyable and comfortable, with the high level of protection and longevity needed to withstand the elements. From furniture to decking, our coatings can be used to add colour, texture and depth to outdoor design schemes.

PLAYGROUNDS AND MORE...

Bold colours and high-sheen coatings are often preferred for wooden or plywood playground equipment. Our countless colour shades, with glossy finishes, robust weather resistance and strong durability, offer the perfect opportunity to create fun, colourful playground schemes that provide years of enjoyment.







09. COLOUR COLLECTIONS

COLOUR NOT COMPROMISE

Colour is in our DNA. Our specialist in-house colour team delivers creative colour solutions to meet the needs of today's constantly evolving market. Our palettes inspire our customers to find the perfect product for their projects.



JOINERY COLOUR CLASSICS

The industry standard

Our Joinery Colour Classics (JCC) is the standardised collection of the most popular wood coatings, Europe-wide, with perfectly matching coverings and hues. This not only simplifies the design process and ordering, but also facilitates communication between manufacturers, building owners and architects.

JOINERY COLOUR CLASSICS PLUS

Even more colour variety

The Joinery Colour Classic Plus (JCC+) collection is a modular system comprising 10 coloured primers and 10 toned topcoats, offering 100 translucent or equalising translucent hues.

Once the final colour is decided, selecting the coloured primer and topcoat from the collection is simple.

NEVER ENDING

Tantalising translucent colours

Our Never Ending Impressions collection, developed by the AkzoNobel Global Aesthetics Center, offers excellent protection with naturally beautiful colour possibilities, including a full spectrum of harmoniously balanced translucent colours, from subtle to vivid.

Wood / aluminium selection

Architectural trends and the growing use of solar technology in domestic buildings is increasing the demand for large-window construction. Wood/aluminium design and construction offers significant benefits, including high inherent stability, very good insulation and a diverse variety of modern design possibilities. These types of construction are also easy to maintain and very durable.

Our Never Ending Impressions colour palette, specifically developed for wood/aluminium window construction, is perfectly suited to modern lifestyles, offering optimum protection and an extensive choice of colour possibilities.



LEARN MORE ABOUT OUR COLOUR COLLECTIONS For the most up-to-date information visit: sikkens-wood-coatings.com





10. SEARCHING MADE SIMPLE

NAVIGATING OUR RANGE

We work closely with our partners and their customers to understand requirements and preferences. From the way we code our products to designing the icons and the labels, our goal is the same: to make it as simple as possible to find the right product at the right time.

Our product labels need to work hard to communicate multiple layers of information: product selection, product applications, compliance, and health and safety to name just a few. The clever label design uses colour-coding, icons and simple language to ensure easy navigation and understanding.

Product range

Exterior products always have a green bar at the top of the label. Interior products always have a blue bar.

Product description

A simple description of the product, translated in several different languages. (EN, NL, FR, DE, IT, ES, PL)

Technology

This is always clearly stated in the top bar of the tab and contains the technology name and corresponding colour*.

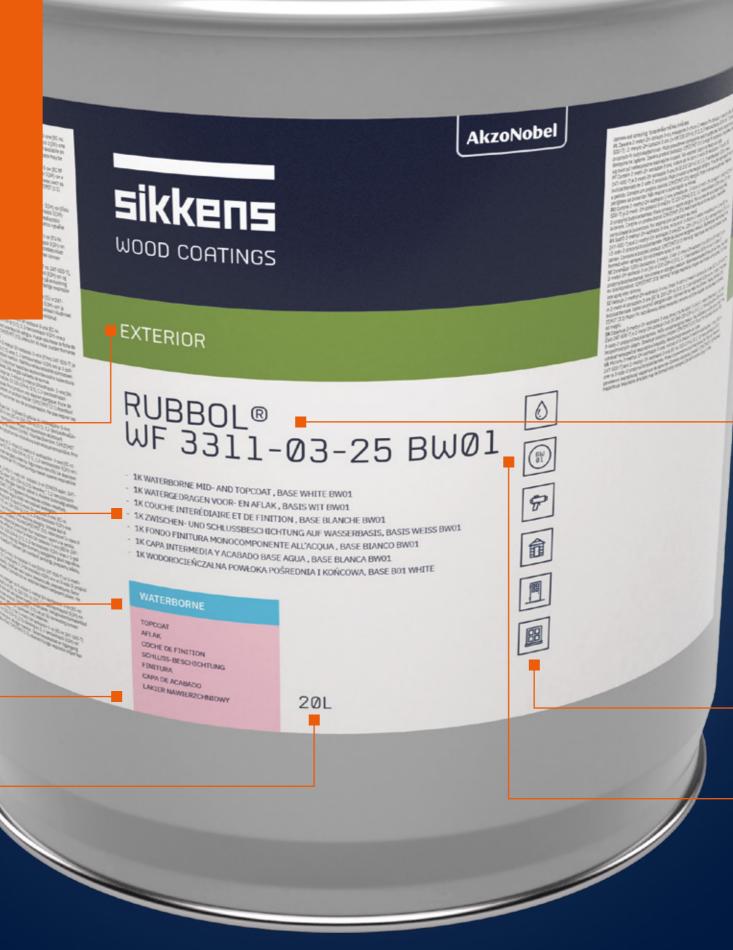
Category

This is clearly stated in the bottom of the tab and contains the category name and corresponding colour*. It's also translated into several different languages.

Product volume

Generally we use L for all products.

* For details on our colour-coded system please see page 13



Product name

The example below explains how our products' names present their qualities and attributes.

RUBBOL = TECHNOLOGY NAME

W = PRODUCT TECHNOLOGY

- W Waterborne S - Solventborne

F = PRODUCT CATEGORY

- P Primer
- M Midcoat
- F Topcoat
- H Hardener
- T Thinner
- V Various

3311 = **PRODUCT TYPE**

- 1XXX Opaque Primer 2XXX – Opague Midcoat 3XXX – Opaque Topcoat 4XXX – Sealant 5XXX – Translucent Primer 6XXX – Translucent Midcoat 7XXX – Translucent Topcoat 8XXX – Hardener, Thinner, Additive
- 9XXX Translucent Topcoat

03 = APPLICATION METHOD

- 01 Dipping
- 02 Flowcoating
- 03 Spraying
- 04 Brushing 05 Brushing Machine
- 06 Vacumat
- 07 Spatula
- 08 Curtain Coater
- 09 Roller Coater

25 = GLOSS LEVEL AT 60°

Information icons

Developed to deliver clear product information at a glance, encompassing preparation and application advice, and certification information.

Coating base icon

This icon shows the coating base. BN00 – Base Neutral BW01 – Base White

11. ICON GLOSSARY

THE GUIDE TO OUR ICON SYSTEM

The suite of easy-to-follow icons has been developed to deliver clear product information at a glance, encompassing preparation and application advice as well as certification information.

For more information on our product certifications please see page 69





02 BW01 – Base White

PAINT TECHNOLOGY

- 03 Waterborne
- 04 Solventborne

PRODUCT PREPARATION

- 05 Tintable
- 06 Mixing Ratio 2 Component
- 07 Dilute with Water
- 08 Thinner

STABILITY

09 Non-stable (.1 Fence .2 Shutter)10 Semi-stable (Cladding, wooden

- houses and garden furniture)
- **11** Stable for Windows
- **12** Stable for Doors





03 04



APPLICATION

13 Spray

14 Brush

- **15** Brushing Machine
- 16 Spatula

17 Dipping

- **18** Automatically Dipping
- 19 Flowcoating
- **20** Rotating Polishing Machine
- 21 Rag / Wiping Cloth
- 22 Vacumat



虏

13

SAFETY

23 Store in a Cool Place Not in Direct Sunlight

- 24 Store Transport Free Of Frost
- 25 Use Protective Eyewear
- **26** Wear Protective Clothing
- **27** Wear Protective Footwear
- 28 Wear Protective Gloves
- 29 Wear Respirator
- **30** See TDS / Safety Sheet

28

EN

599

31

CERTIFICATES



- 33 EN 13501-1
- 34 KOMO 32995/33199
- 35 KOMO 32995
- 36 KOMO 33199



36

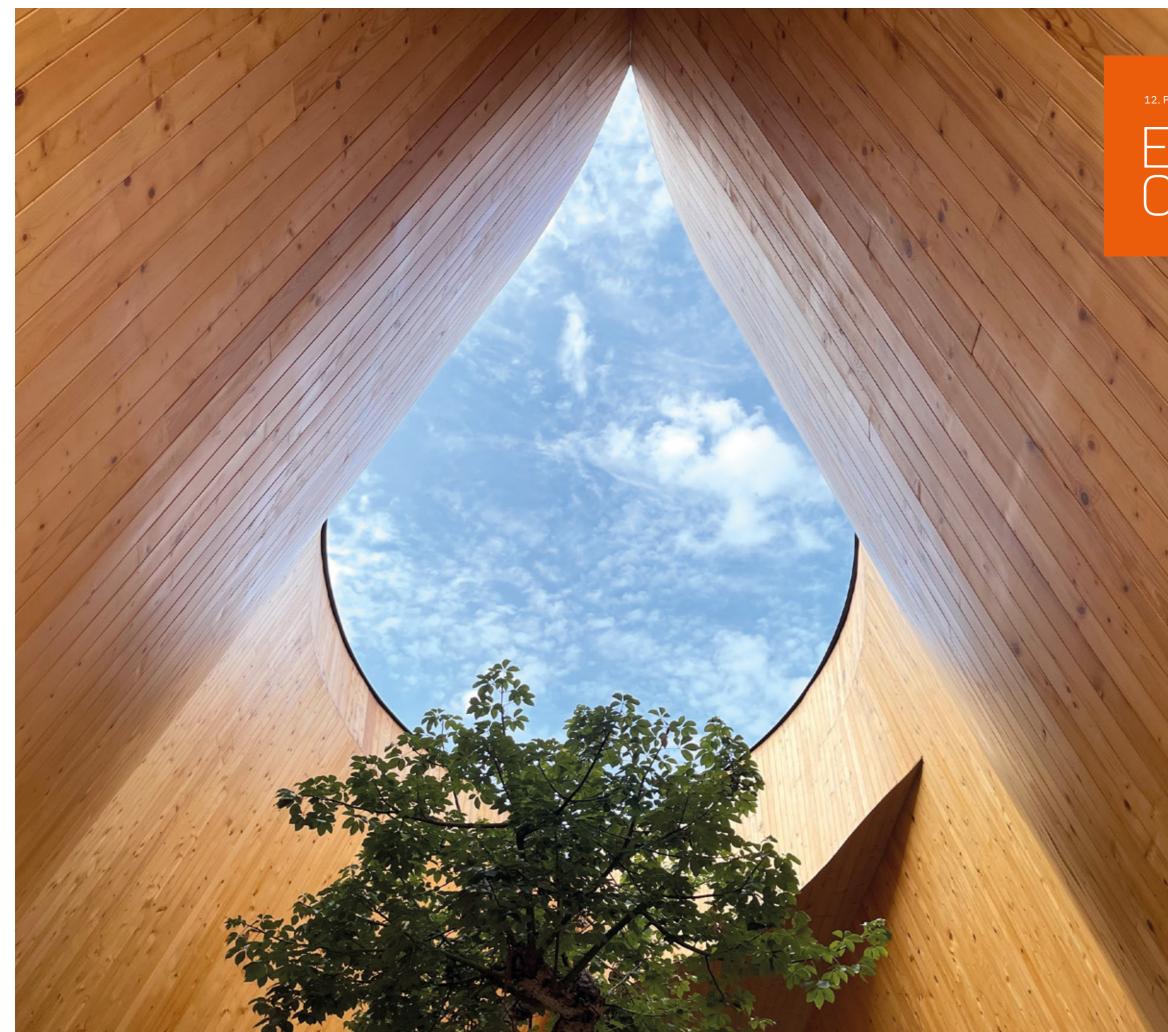












EXPLORE OUR RANGE

RODUCT PORTFOLIO

DISCLAIMER

Product images are for reference, real product packaging may differ.



IMPREGNATION

CETOL[®] WP 5000-02

1K Waterb	orne	impreg	gnation	prime
translucen	t			

Transparent impregnation primer for wood constructions.

- Durable solution
- Protects against blue stain and wood rot



CETOL[®] WP 567 BPR*



1K Waterborne impregnation primer, translucent

Translucent impregnating primer for wooden constructions made of pine.

- Impregnating and priming in one step Protecting against blue stain and rot fungi
- Tintable

Main Areas of Use		en constructions: table, semi-stable, stable	
Tintable	Yes		
Application		ing machine, ng, Flow coating	Z 🔔 👹
Thinner	Water	r	
Certification	EN 599]	
Colour Shade		Gloss Level @ 60°	Packsize
Base TC colourless			201/1201/10001

sikkens WOOD COATINGS

EXTERIOR

EXCELLENT WATERBORNE IMPREGNATION PRIMER

CETOL WP 5000-02

Impregnating primer for windows, doors, claddings, fences and playgrounds For stable, semi-stable and non-stable wooden constructions.

- One step impregnation / primer
- Does not contain propiconazole (substance of concern)
- Protection against blue stains and wood rot fungi
- UNION approved

For more information please visit sikkens-wood-coatings.com





WATERBORNE

IMPREGNATION

31



AkzoNobel



CETOL[®] SP 520



1K Solventborne primer, translucent

wooden contructions made of pine and leafwood.

Translucent primer for

Deep penetration

Main Areas of Use		en constructions: stable, stable	
Tintable	Yes		ġ
Application	Brush	ı, Dipping	
Thinner	Thinn	er ST 825 (5 l / 25 l)	
Colour Shade		Gloss Level @ 60°	Packsize
Base TC colourless			4.9l/19.6l

RUBBOL® WP 123



opaque Opaque primer and midcoat for

1K Waterborne primer and topcoat,

wooden construction made of pine.

Good sanding properties

Translucent primer for

wooden constructions.

- Characteristic smell
- Delay the yellowing on knots

RUBBOL® SP 110



1K Solventborne primer, opaque

Opaque primer for wooden constructions made of pine and leafwood.

Isolating properties against hardwood extractives

Main Areas of Use	Wood semi-		
Application	Brush	n, Dipping	
Thinner	Thinner ST 825 (5 l / 25 l)		
Colour Shade		Gloss Level @ 60°	Packsize
White			20 l

CETOL® WP 582



Mai Tin App Thi **Colo** Bas

Main Areas of Use	Wooden constructions: semi-stable			
Application	Brushing machine, Spraying			Z 🗗
Thinner	Water	Water		
Colour Shade		Gloss Level @ 60°	Packsize	
White			20 l	

in Areas of Use	Wooden constructions: semi-stable, stable		
itable	Yes		
plication	Brushing machine, Dipping, Flow coating, Vacuum coater/Vacumat		Z 🔔 🤴 🖶
inner	Water		
lour Shade		Gloss Level @ 60°	Packsize
se TC colourless			20 l

CETOL[®] WP 511



1K Waterborne primer, translucent Translucent maintenance primer for wooden constructions.

Easy to apply

Main Areas of Use	Wood	en constructions: stable		
Tintable	Yes		ů.	
Application	Brush			
Thinner	Water			
Colour Shade		Gloss Level @ 60°	Packsize	
Base TC colourless			11	

CETOL® WP 575 1K Waterborne primer, translucent



Translucent sanding primer for wooden constructions.

Concentrate (mixing ratio product:water 1:3) Easy to sand

Colo Colo

CETOL® WP 550



1K Waterborne primer, translucent

Translucent primer for wooden constructions.

Good run-off properties Good UV protection

Main Areas of Use	Wooden constructions: semi-stable, stable		
Application		g, Flow coating, n coater/Vacumat	
Colour Shade		Gloss Level @ 60°	Packsize
Colourless			5l/20l

RUBBOL® WP 105		Main Areas of Use		constructions: ble, stable		<u>88</u>	
	1K Waterborne primer, opaque	Application	Brush				
	White isolating brush primer for hardwood constructions.	Thinner	Water				
	 Easy to apply 	Colour Shade	G	loss Level @ 60°	Packsize		
	Good hiding power	White			11		

RUBBOL® WP 198



1K Waterborne primer, opaque

Opaque isolating midcoat for wooden constructions.

- Isolating properties against softwood extractives
- Easy to sand
- Reduces discolouration from knots and resinous areas

Main Areas of Use	Wood	len constructions: stable		
Application	Spray	application Airmix/Airless		₽
Thinner	Wate	r		
Colour Shade		Gloss Level @ 60°	Packsize	
White			20 l / 1000 l	

RUBBOL® WP 112 FR Mai App 1K Fire retardant primer, opaque Opaque fire retardant Thi primer for claddings. Cer Quick drying Easy to apply Col Excellent wet adhesion Off-

CETOL® WP 566



1K Waterborne primer, translucent

Translucent primer for wooden constructions.

- Good run-off properties
- Low end grain uptake

Main Areas of Use		len constructions: table, semi-stable, stable	
Tintable	Yes		
Application	Dippir	ing machine, ng, Flow coating, ım coater/Vacumat	Z 🔔 🤴 🖶
Thinner	Water	r	
Certification	K ● M ● 22299]	
Colour Shade		Gloss Level @ 60°	Packsize
Base TC colourless			5l/20l/100l/1000l



Main Areas of Use		en constructions: table, semi-stable, stable	
Application	Brush, Dipping		
Thinner	Wate	r	
Colour Shade		Gloss Level @ 60°	Packsize
Colourless			5 l/100 l

ain Areas of Use	Wooden constructions: semi-stable	
oplication	Brushing machine, Spray application Airmix/Airless, Vacuum coater/Vacumat	23 P
ninner	Water	
ertification	EN 13501-1	
olour Shade	Gloss Level @ 60°	Packsize
ff-white		20 l

in Areas of Use	Wooden construction			
plication	Spray application Air			
rdener	Hardener WH 830 Mix Ratio			20% by weight (10:2)
inner	Water			
rtification	KO 20299			
lour Shade	Gloss Level @ 60°		Packs	ize
nite			4.16 l	/ 16.67 l

RUBBOL[®] WP 177 BPR*



Pri

1K Waterborne impregnation primer, opaque

Main Areas of Use

Application

Certification

Colour Shade

Main Areas of Use

Application

Colour Shade

Main Areas of Use

Thinner

White

White

Thinner

- Opaque impregnation primer for wooden constructions made of pine.
- Good pore wetting and run-off
- Protecting against blue stain

RUBBOL[®] WP 178



1K Waterborne primer, opaque Opaque primer for wooden constructions.

- Good pore wetting and run-off
- Good sanding property

RUBBOL[®] WP 1900-02



1K Waterborne primer and midcoat, opaque

- Opaque isolating primer and midcoat for wooden constructions.
- Good isolating properties
- Good run-off properties
- Good pore wetting
- High filling properties

Application	Flow	coating	*
Thinner	Water	r	
Colour Shade		Gloss Level @ 60°	Packsize
White			20l/120l/1000l

Wood-aluminium constructions only

Gloss Level @ 60°

Wood-aluminium constructions only

Gloss Level @ 60°

Wooden constructions: stable

Dipping, Flow coating

Dipping, Flow coating

Water

EN 599

Water

الله ا

Packsize

201/1201

Packsize

201/1201

RUBBOL® WP 193



1K Waterborne primer, opaque Opaque primer for wooden constructions.

- Good pore wetting
- Easy to sand

Main Areas of Use		len constructions: stable, stable	
Application	Spray	application Airmix/Airless	Ŧ
Thinner	Wate	r	
Colour Shade		Gloss Level @ 60°	Packsize
White			5l/20l

RUBBOL® WP 194



1K Waterborne primer, opaque Opaque primer for

wooden constructions. Good run-off

Good pore filling

Main Areas of Use	Wood	en constructions: stable		
Application	Dippi	ng, Flow coating		
Thinner	Wate	r		
Certification	E 0 100 12985(11109]		
Colour Shade		Gloss Level @ 60°	Packsize	
White			201/1201/1	1000 l





SEALANTS & FILLERS

Kodrin WV 442

1K Waterborne filler, opaque

White filler for primed wooden surfaces.

Quick drying

Easy spreading

Main Areas of Use Wooden constructions, To equalize small holes on primed wooden surfaces

Application	Spatu	la	[H]
Colour Shade		Gloss Level @ 60°	Packsize
White			400 g

Kodrin WV 457



1K Waterborne sealant, translucent Translucent V-joint endgrain sealer.

- Quick drying
- Easy to apply
- High transparency

Kodrin U	JV 458	
		- 1
1	1K Waterborne sealant, opaque White V-joint endgrain sealer.	
223	 Quick drying Elastic Easy to apply 	-

Kodri	in WV 470	Main A
		Applic
4	1K Waterborne sealant, opaque White V-joint endgrain sealer.	Colour White
	 Partially filling the V-joints Elastic 	

Kodrin WV 456



1K Waterborne sealant, transparent Transparent endgrain sealer.

Quick dryingElastic

Easy to apply

Main Areas of Use	Wooden constructions, Sealing of end-grains areas			
Application	Brush, Spatula			
Certification	₹ ● ¥ ● 22985(22298			
Colour Shade	Gloss Level @ 60°		Packsize	
Colourless			750 ml	



nts & Fillers

Main Areas of Use	Wooden constructions, For V-joints in the parapet areas of wooden elements			
Application	Squee	Squeezed		
Colour Shade		Gloss Level @ 60°	Packsize	
Colourless			250 ml	

ain Areas of Use	Wooden constructions, For V-joints in the parapet areas of wooden elements				
plication	Squee	Squeezed			
lour Shade		Gloss Level @ 60°	Packsize		
hite			250 ml		

in Areas of Use	Wooden constructions, For V-joints in the parapet areas of wooden elements			
plication	Squee	Squeezed		
lour Shade		Gloss Level @ 60°	Packsize	
nite			320 ml	

in Areas of Use	Wooden constructions, For V-joints in the parapet areas of wooden elements				
plication	Squee	Squeezed			
lour Shade		Gloss Level @ 60°	Packsize		
mi transparent			320 ml		



MIDCOATS

CETOL[®] WM 6112-03

CETOL[®] WM 6100-02



1K Waterborne midcoat Crystal clear spray midcoat for wooden constructions.

High transparency

- Good pore wetting
- Higher Solid content compared to 6100-03
- Wooden constructions: Main Areas of Use semi-stable, stable P Application Spray application Airmix/Airless Thinner Water Gloss Level @ 60° Colour Shade Packsize 20 l Colourless

CETOL[®] WM 6100-03



1K Waterborne midcoat, clear Crystal clear spray midcoat

for wooden constructions.

- High transparency

- Good pore wetting
- Easy to sand



1K Waterborne primer and midcoat, clear

Crystal clear flowcoat midcoat for wooden constructions.

- Excellent transparency Very good pore wetting
- Very good sanding properties
- Good run-off

Main Areas of Use	Wooden constructions: stable				
Application	Dipping, Flow coating				
Thinner	Water	Water			
Colour Shade		Gloss Level @ 60°	Packsize		
Colourless			20 /120 /1000		



CETOL® WM 651

- Isolating properties against wood extractives
- Good tannin blocking
- M App Har Thi Col

Main Areas of Use	Wood				
Application	Spray	application Airmix/Airless	Ē		
Thinner	Water	Water			
Colour Shade		Gloss Level @ 60°	Packsize		
Colourless			20 l		

Main Areas of Use	Wooden constructions: stable				
Application	Spray application Airmix/Airless				
Hardener	Hardener WH 840 Mix Ratio				20% (5:1)
Thinner	Water				
Colour Shade	olour Shade		Gloss Level @ 60°		size
Colourless				5l/2	:0 l

sikkens WOOD COATINGS

ULTIMATE 1K WATERBORNE PRIMER AND MIDCOAT

RUBBOL WM 2980-03

Opaque isolating primer and midcoat for windows and doors Offers good pore-wetting and high filling properties for wooden constructions made of hardwood and pinewood for exterior and interior use.

- Good pore-wetting
- High filling properties
- Suitable for hardwood and pinewood

For more information please visit sikkens-wood-coatings.com



Applying Possibilities

MIDCOAT

CETOL[®] WM 6900-02



- 1K Waterborne midcoat, translucent Transparent isolating flow coat midcoat for wooden constructions.
- Isolating properties
- Good pore wetting
- High transparency

CETOL® WM 6900-03



- 1K Waterborne midcoat, translucent Transparent isolating spray
- midcoat for wooden constructions.
- Isolating properties
- Good pore wetting
- High transparency

RUBBOL® WM 260



1K Waterborne midcoat, opaque Opaque midcoat for

- wooden constructions.
- Ce

Col Ba Ba RA RA RAI

RUBBOL® WM 2980-03

Good pore wetting

1K Waterborne primer

and midcoat, opaque Opaque isolating primer and midcoat for wooden constructions.

- High filling properties

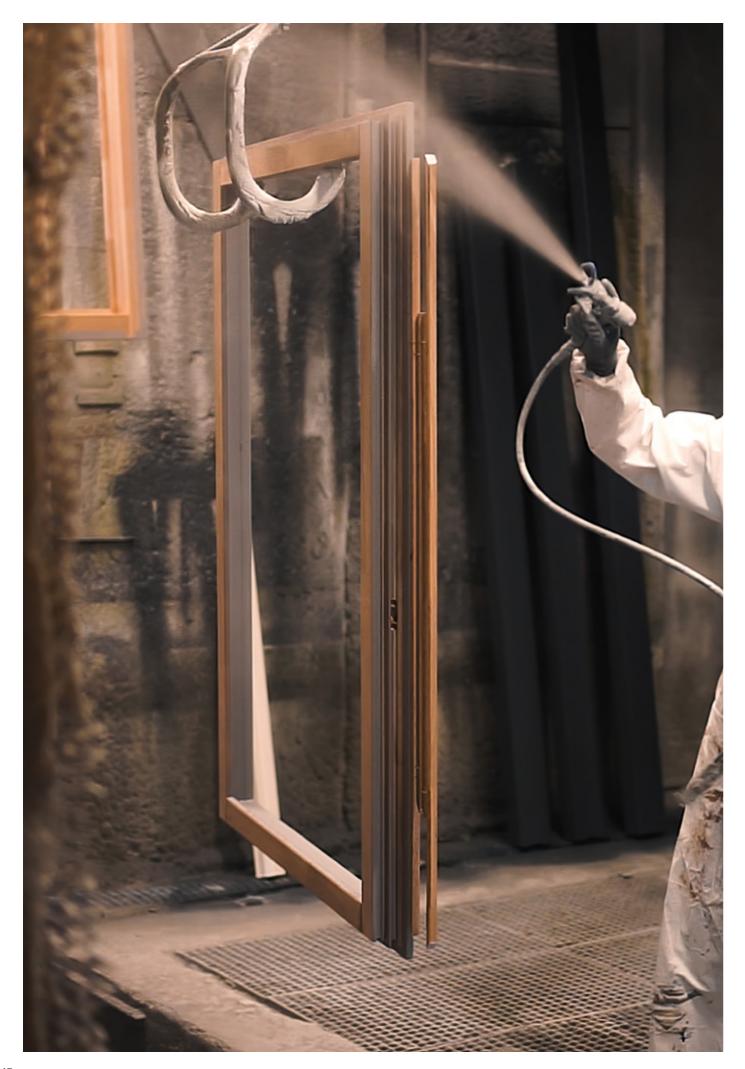
AkzoNobel

Main Areas of Use	Wood			
Application	Dippir	Dipping, Flow coating		
Colour Shade		Gloss Level @ 60°	Packsize	
Colourless			20l/1000l	

Main Areas of Use	Wood	len constructions: stable		
Application	Spray	application Airmix/Airless		Ē
Colour Shade		Gloss Level @ 60°	Packsize	
Colourless			20 l	

Main Areas of Use		en constructions: stable, stable			
Tintable	Yes				
Application	Spray	application Airmix/Airless	Ē		
Thinner	Water				
Certification	₹ ● ₩ ● 22995(22199				
Colour Shade		Gloss Level @ 60°	Packsize		
Base N00 neutral			9.6l/19.2l/57.6l/ 192l/600l		
Base W05 white			10 /20 /60 / 200 /600		
RAL 7016			20l/60l/600l		
RAL 9001			201/601/2001/6001		
RAL 9010			20l/60l/600l		
RAL 1013			20l/60l		

Main Areas of Use	Wood	Wooden constructions: stable		
Application	Spray	application Airmix/Airless	•	
Thinner	Water			
Certification	E 0 M 0 22289]		
Colour Shade		Gloss Level @ 60°	Packsize	
Creme white			20l/60l/200l/ 400l/1000l	





TOPCOATS

CETOL[®] SF 711



1K Solventborne primer, mid- and topcoat, translucent

Semi matt translucent primer, mid- and topcoat with thin build for wooden constructions.

- 1-pot-3-layer-system
- Good UV protection
- Good weather resistance

CETOL[®] SF 731



1K Solventborne primer and topcoat, translucent

Matt translucent primer and topcoat with a natural oil look for wooden components.

- High transparency
- Deep penetration
- Wood oil
- With UV protection

SOLVENTBORNE

Main Areas of Use	Wooden constructions: semi-stable			
Tintable	Yes	Yes		
Application	Brush	Brush		
Thinner	Thinner ST 825 (5 l / 25 l)			
Colour Shade	Gloss Level @ 60° Packsize		Packsize	
Base TC colourless		Semi-matt (15) 2.42 l / 9.7 l		

Main Areas of Use		en constructions: table, semi-stable	
Application	Brush	, Brushing machine, Dipping	U Z
Thinner	Thinner ST 825 (5 l / 25 l)		
Colour Shade		Gloss Level @ 60°	Packsize
Colourless		Matt (05)	5 l / 20 l

RUBBOL[®] WF 3620-03-XX



2K Waterborne midand topcoat, opaque

2K opaque topcoat for wooden constructions.

- High scratch resistance
- Excellent weather resistance
- High chemical resistance
- High chemical resistance

Main Areas of Use	Wood	en constructio			
Tintable	Yes				P
Application	Spray	Spray application Airmix/Airless			
Hardener	Hardener WH 8500 Mix Ratio 100:10			100:10	
Thinner	Water				
Certification	EN 927-2]			
Colour Shade		Gloss Level (₫ 60°	Packs	size
Base B00 neutral		Semi-matt (25)		18 l	
Base B01 white		Semi-matt (25)		18 l	
Base B00 neutral		Semi-gloss (35)		18 l	
Base B01 white		Semi-gloss (35)	18 l	

RUBBOL® WF 3390-03-25



1K Waterborne mid- and topcoat Semi matt metallic mid- and

topcoat for wooden constructions.
Good levelling

Easy to apply

Main Areas of Use	Wood	len constructions: stable		
Tintable	Yes			
Application	Spray	application Airmix/Airless		Ē
Thinner	Wate	r		
Colour Shade		Gloss Level @ 60°	Packsize	
White aluminium me	etallic	Semi-matt (25)	10 l	

Wooden constructions:

Yes

Water

non-stable, semi-stable

Brush, Brushing machine,

Dipping, Flow coating, Vacuum coater/Vacumat

Matt (05)

Gloss Level @ 60°

Main Areas of Use

Tintable

Application

Colour Shade

Base TU colourless

Thinner

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2.5 | / 10 | / 120 | / 1000 |

Packsize

ģ

CETOL® WF 771



1K Waterborne primer, mid- and topcoat, translucent

Matt translucent primer, mid and topcoat with an oil finish appearance for wooden constructions.

- 1-pot-3-layer-system
- Good UV protection
- High water vapour permeability
- Multiple application methods

CETOL®	WF	945
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1K Waterborne midand topcoat, translucent

Matt translucent mid- and topcoat for wooden constructions.

Excellent durabilityNo blushing

Excellent weather resistance

Main Areas of Use	Wood	en constructions: stable	
Tintable	Yes		
Application	Spray	application Airmix/Airless	7
Thinner	Water	r	
Certification	EN 927-2		
Colour Shade		Gloss Level @ 60°	Packsize
Base TC colourless		Matt (10)	51/201

SIKKENS WOOD COATINGS

EXTERIOR

REPLACES WF 3500-03-XX

HIGH QUALITY WATERBORNE SPRAYABLE 2K TOPCOAT

RUBBOL WF 3620-03-XX

2K Waterborne topcoat for windows and doors Waterborne topcoat for wooden components made of hardwood, softwood and HDF. For exterior and interior use.

- High scratch resistance
- High chemical resistance
- Excellent weather resistance
- Fast drying

For more information please visit sikkens-wood-coatings.com





WATERBORNE



CETOL® WF 960



1K Waterborne midand topcoat, translucent

Semi gloss translucent mid- and topcoat for wooden constructions.

- Excellent durability
- No blushing
- Excellent weather resistance

Main Areas of Use	Wooden constructions: stable				
Tintable	Yes				
Application	Spray application Airmix/Airless				
Thinner	Wate	Water			
Certification	EN 927-2				
Colour Shade		Gloss Level @ 60°	Packsize		
Base TC colourless		Semi-gloss (30)	5l/20l/120l/1000l		

CETOL[®] WF 9810-04-XX



- High build coating for the repair of the coating of windows and doors
- Good weather resistance
- Good UV protection
- Ар Thi Col Bas Bas Bas

Mai Tin Ар Thir

- Col Bas

CETOL® WF 9830-03-05

1K Waterborne mid-

and topcoat, translucent

Dead matt translucent mid- and topcoat for wooden constructions.

- Natural effect varnish with oil finish character that emphasizes the wood structure
- Excellent transparency
- Good flow

Low build

Excellent levelling

RUBBOL® WF 3300-03-20



opaque

topcoat for wooden front doors.

- Good weather resistance

CETOL® WF 965



1K Waterborne mid- and topcoat, translucent

Semi gloss translucent mid- and topcoat for wooden constructions.

Excellent durability

- No blushing
- Excellent weather resistance

Main Areas of Use	Wood	len constructions: stable		
Tintable	Yes			Ŷ
Application	Spray	application Airmix/Airless		₸
Thinner	Water			
Certification	EN 927-2			
Colour Shade		Gloss Level @ 60°	Packsize	
Base TC colourless		Semi-gloss (40)	5l/20l	

CETOL® WF 9810-03-XX



1K Waterborne midand topcoat, translucent

Translucent mid- and topcoat for wooden constructions.

- Suitable for all wood (softwood - hardwood - wood-alu) Excellent transparency and high "body"
- Excellent levelling
- Excellent durability
- No dirt pick up

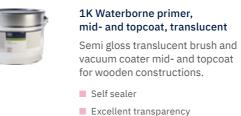
Main Areas of Use	Wooden constructions: stable			
Tintable	Yes	° D		
Application	Spray application Airmix/Airless	7		
Thinner	Water			
Certification	EN 927-2			
Colour Shade	Gloss Level @ 60°	Packsize		
Base TC colourless	Semi-matt (15)	5 /20 /110 /200 / 1000		
Teak	Semi-matt (15)	51/201/2001		
Larch	Semi-matt (15)	5 l / 20 l		
Base TC colourless	Semi-matt (25)	5l/20l/120l/200l		
Larch	Semi-matt (25)	51/201		



1K Waterborne mid- and topcoat, Semi matt opaque mid- and



- Good hiding power
- Cer Col Bas



CETOL® WF 9810-46-25

Self sealer

- Excellent levelling
- Excellent durability

Main Areas of Use	Wood	en constructions: stable		
Tintable	Yes			
Application	Brush	I		
Thinner	Water	r		
Colour Shade		Gloss Level @ 60°	Packsize	
Base TC colourless		Matt (15)	11	
Base TC colourless		Semi-matt (25)		
Base TC colourless		Semi-gloss (45)	11	

ain Areas of Use		en constructions: table, semi-stable	
ntable	Yes		
oplication	Brush	, Vacuum coater	U E
ninner	Water		
olour Shade		Gloss Level @ 60°	Packsize
ase TC colourless		Semi-matt (25)	1 / 2.5 / 10 / 120 / 1000

Main Areas of Use		len constructions: •stable, stable	
Tintable	Yes		
Application	Spray	application Airmix/Airless	Ē
Thinner	Wate	r	
Colour Shade	Gloss Level @ 60°		Packsize
TC Colourless		Dead matt	2.5l/20l/120l

Main Areas of Use	Wood	len constructions: stable		
Tintable	Yes			
Application	Spray	application Airmix/Airless		5
Thinner	Wate	r		
Certification	EN 927-2]		
Colour Shade		Gloss Level @ 60°	Packsize	
Base B00 neutral		Semi-matt (20)	9l/18l	
Base B01 white		Semi-matt (20)	4.51/91/18	l

RUBBOL[®] WF 3301-03-20



1K Waterborne midand topcoat, opaque

Semi matt opaque thixotropic midand topcoat for wooden front doors.

- Good weather resistance
- Improved scratch resistance
- Good hiding power

Main Areas of Use	Wood	en constructions: stable		
Tintable	Yes	Yes		
Application	Spray	Spray application Airmix/Airless		
Thinner	Water			
Certification	EN 927-2]		
Colour Shade		Gloss Level @ 60°	Packsize	
Base B00 neutral		Semi-matt (20)	4.51/91/181	
Base B01 white		Semi-matt (20)	4.5 l/9 l/18 l	
RAL 9016		Semi-matt (20)	5l/20l	

RUBBOL[®] WF 3310-04-XX 1K Waterborne midand topcoat, opaque Opaque brush mid- and topcoat for wooden constructions.

Good hiding power

- Good levelling
 - Good weather resistance

RUBBOL[®] WF 3310-06-25

1K Waterborne midand topcoat, opaque

Semi matt opaque vacuum coater midand topcoat for wooden constructions.

- Good hiding power
- Good levelling Good weather resistance

RUBBOL[®] WF 3310-03-XX



1K Waterborne midand topcoat, opaque

Opaque mid- and topcoat for wooden constructions.

- Good hiding power
- Excellent weather resistance
- No dirt pick-up

Main Areas of Use		len constructions: stable, stable	
Tintable	Yes		ģ
Application	Spray application Airmix/Airless		P
Thinner	Water	r	
Certification	EN 927-2]	
Colour Shade		Gloss Level @ 60°	Packsize
Base B00 neutral		Semi-matt (25)	4.5 l/9 l/18 l/1000 l
Base B01 white		Semi-matt (25)	4.5 l/9 l/18 l/1000 l
RAL 6009		Semi-matt (25)	20 l
RAL 7016		Semi-matt (25)	20 l
RAL 7035		Semi-matt (25)	20 l
RAL 8016		Semi-matt (25)	20 l
RAL 9001		Semi-matt (25)	20 l
RAL 9005		Semi-matt (25)	201/1201
RAL 9016		Semi-matt (25)	20 l / 1000 l
S4550-Y80R		Semi-matt (25)	20 l

Semi-gloss (35)

Semi-gloss (35)

Semi-gloss (35)

4.51/91/181/10001

4.5l/9l/18l/1000l

120l/1000l

Base B00 neutral

Base B01 white

NCS S0502-Y

RUBBOL® WF 3311-03-XX



1K Waterborne midand topcoat, opaque

Opaque thixotropic mid- and topcoat for wooden constructions.

- Good hiding power
- Good levelling Excellent weather resistance
- No dirt pick-up

Main Areas of Use	Wood	len constructions: stable		
Tintable	Yes	Yes a		
Application	Brush	Brush		
Thinner	Water			
Colour Shade		Gloss Level @ 60°	Packsize	
Base B00 neutral		Semi-matt (25)	0.91/2.251/91	
Base B01 white		Semi-matt (25)	0.91/2.251/91	
Base B00 neutral		Semi-gloss (35)	0.91/2.251/91	
Base B01 white		Semi-gloss (35)	0.91/2.251/91	

Main Areas of Use		len constructions: table, semi-stable	₩ Ξ 亩
Tintable	Yes		
Application	Vacut	Vacuum coater/Vacumat	
Thinner	Wate	r	
Certification	EN 927-2		
Colour Shade		Gloss Level @ 60°	Packsize
Base B00 neutral		Semi-matt (25)	2.25l/9l/18l/96l/ 1000l
			0.051/01/401/0/1/

		10001
ase B01 white	Semi-matt (25)	2.25 l/9 l/18 l/96 l/ 1000 l
AL 7035	Semi-matt (25)	120 l
AL 9001	Semi-matt (25)	1000 l
AL 9016	Semi-matt (25)	20 l/120 l/1000 l

ain Areas of Use	Wooden constructions: semi-stable, stable	
ntable	Yes	
pplication	Spray application Airmix/Airless	Ē
ninner	Water	
ertification	EN 327-2	

Colour Shade	Gloss Level @ 60°	Packsize
Base B00 neutral	Semi-matt (25)	4.5l/9l/18l/54l/ 96l/1000l
Base B01 white	Semi-matt (25)	4.5l/9l/18l/54l/ 96l/1000l
RAL 9016	Semi-matt (25)	20l/60l/120l/1000l
S0502-Y	Semi-matt (25)	20 l/1000 l
Base B00 neutral	Semi-gloss (35)	4.51/91/181
Base B01 white	Semi-gloss (35)	4.51/91/181
RAL 9016	Semi-gloss (35)	201/601/10001

RUBBOL[®] WF 375



1K Waterborne midand topcoat, opaque

Glossy opaque mid- and topcoat for wooden constructions.

- High filling
- Good weather resistance

Main Areas of Use	Wooden constructions: stable		
Tintable	Yes		
Application	Spray application Airmix/Airles	Spray application Airmix/Airless	
Thinner	Water		
Certification			
Colour Shade	Gloss Level @ 60°	Packsize	
Base N00 neutral	Glossy (70)	4.9l/9.8l/19.6l/960l	
Base W05 white	Glossy (70)	5l/10l/20l/1000l	
RAL 9010	Glossy (70)	201/601/6001	

RUBBOL® WF 382 DURAFLEX TECHNOLOGY



1K Waterborne midand topcoat, opaque

Semi matt opaque mid- and topcoat for wooden constructions.

Good durability and permanently elastic Good levelling

Main Areas of Use	Wood	en constructions: stable	
Tintable	Yes	Yes	
Application	Spray	Spray application Airmix/Airless	
Thinner	Water	Water	
Certification	₹ 0 ₩0 22298]	
Colour Shade		Gloss Level @ 60°	Packsize
Base N00 neutral		Semi-matt (25)	4.91/9.81/19.61/9801
Base W05 white		Semi-matt (25)	5 l/10 l/20 l/1000 l
RAL 9010		Semi-matt (25)	20 l
RAL 9016		Semi-matt (25)	20l/120l/1000l

RUBBOL® WF 387 DURAFLEX TECHNOLOGY



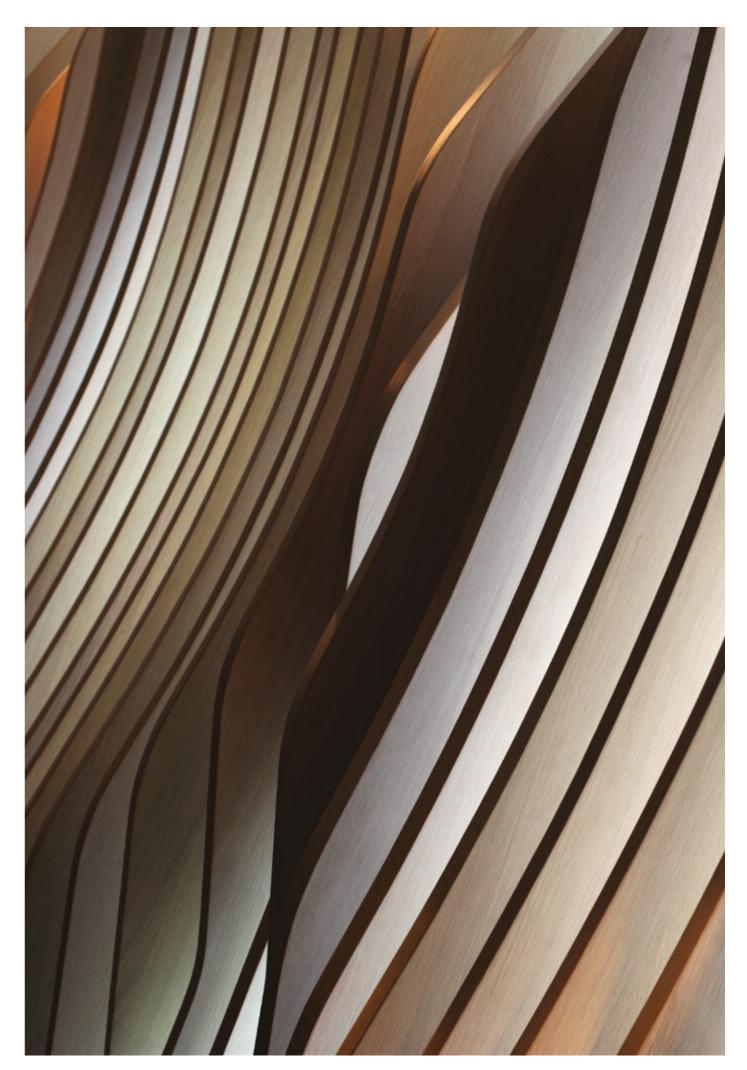
1K Waterborne midand topcoat, opaque

Semi gloss opaque mid- and topcoat for wooden constructions.

Good durability and permanently elastic ng

Good	levellin

Main Areas of Use	Wood	Wooden constructions: stable	
Tintable	Yes	Yes 🗳	
Application	Spray	application Airmix/Airless	6
Thinner	Water	Water	
Certification	E • M • 22199]	
Colour Shade		Gloss Level @ 60°	Packsize
Base N00 neutral		Semi-gloss (40)	4.91/9.81/19.61/9801
Base W05 white		Semi-gloss (40)	5 l / 10 l / 20 l / 1000 l
RAL 9010		Semi-gloss (40)	20 l
RAL 9016		Semi-gloss (40)	201



ADDITIONAL PRODUCTS

Î	
	ikkens
100	HARDENER 2H 838
	1

Hardener WH 830

Hardener Isocyanate hardener to RUBBOL WP 151.



Colour Shade	Gloss Level @ 60°	Packsize
Colourless		2 l

Colour Shade

Colourless

Gloss Level @ 60°

Packsize

0.84 l / 3.33 l



HWA6001

Hardener

Isocyanate hardener to CETOL WM 651.

Hardener WH 8500	Colour Shade	Gloss Level @ 60°	Packsize
Hai deller wh 6500	Colourless		1l/5l



Hardener

Isocyanate hardener to RUBBOL WF 3600, WF 3620 & WP 1550.

	1	

sikkens	
THINNER ST 025	

Thinner ST 825

Colo Colo



Thinner For solventborne products.

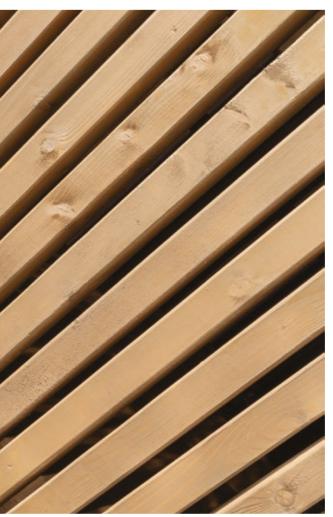


ST 830

Cleaning and rinsing agent for production lines and tools using waterborne products.

Neutral odour

Good and mild cleaning properties



olour Shade	Gloss Level @ 60°	Packsize
olourless		5 l / 25 l

Main Areas of Use After use of waterborne provide spraying devices, hoses, pi machines, for rinsing flow i of dried remnants of paint a			ectors, plank painting ons. For the removal
Colour Shade		Gloss Level @ 60°	Packsize
Colourless			51/101

Addi

Colour Shade	Gloss Level @ 60°	Packsize
Silver Metallic		8.3 l



WV 830

10

100

Additive

Metallic effect paste.

Colour Shade Gloss Level @ 60° Packsize		Packsize	Gloss Level @ 60°	Colour Shade		
Colourless 0.5 l		0.5 l		Colourless		

Matting agent for waterborne products.

- 500 ml into 20L, reduces the gloss approx. 10-15 GU 60°
- Added amount max. 5%

Additive

WV 887		Main Areas of Use For waterborne topcoats				
		Colour Shade	Gloss Level @ 60°	Packsize		
-	Additive	Colourless		5 l		
	Defoamer for CETOL WF 98XX					

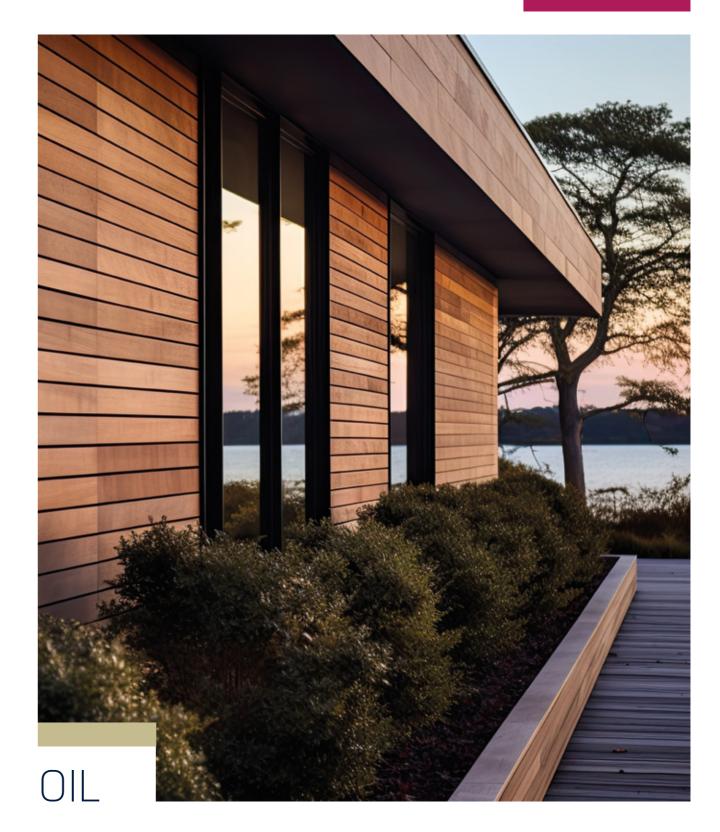
and RUBBOL WF 33XX ranges. For prevention of foam formation during handing in Vacumats

Added amount 0.1-0.5%

during handing in vacumats

Added amount 0.1-0.5%

Main Areas of Use	For w	For waterborne translucent products				
Thinner	Water					
Colour Shade		Gloss Level @ 60°	Packsize			
Milky white			5 l			



CETOL[®] SF 733

Mai

Translucent oil for wooden components.

Very good to improve water resistance

1K Solventborne oil, translucent

Good to renew all painted wooden components

WV 891		Main Areas of Use For waterborne translucent products			ts
		Thinner	Wate	Water	
	Additive	Colour Shade		Gloss Level @ 60°	Packsize
	Defoamer for CETOL WM 6100-02	Milky white			5 l
	and CETOL WM 6900-02.				
	For prevention of foam formation				

in Areas of Use		en constructions: table, semi-stable	
plication	Applio Brush	cation by sponge/bale of cloth	
lour Shade		Gloss Level @ 60°	Packsize
lourless		Dead matt	1l/5l

0





WV 801

Waterborne maintenance milk

Matt maintenance milk to protect and refresh weathered paint surfaces on windows.

- For freshening and weather protection care of weathered coating surfaces on wooden windows
- Regular use (1× per year) extends renovation intervals

Main Areas of Use	Wood	Wooden constructions: stable		
Application	Spon	ge	Ċ	
Colour Shade		Gloss Level @ 60°	Packsize	
Colourless		Matt	250 ml	

WV 802



Waterborne maintenance milk

Glossy maintenance milk to protect and refresh weathered paint surfaces on windows.

- For freshening and weather protection care of weathered coating surfaces on wooden windows
- Regular use (1× per year) extends renovation intervals

Main Areas of Use	Wooden constructions: stable			
Application	Spon	ge		Ċ
Colour Shade		Gloss Level @ 60°	Packsize	
Colourless		Gloss	250 ml	

	Cleaner Cleaning lotion to degrease and clean painted surfaces. Cleaning and degreasing of closed surfaces e.g.: Varnishes Translucent coats Plastics, metals
WV 804	
	 Waterborne maintenance kit Glossy maintenance kit including milk and cleaner. Refreshes the gloss and makes the window weather-proof again Regular use extends the renovation intervals Content: Special cleaner (250 ml) / maintenance milk gloss (250 ml) / sponge / manual (leaflet)
WV 805	



WV 803

Maintenance towel

- Refreshing and protecting weathered painted surfaces of entry doors
- Regular use extend the maintenance periods

WV 806



Matt maintenance kit including milk and cleaner

- Refreshes the gloss and makes the window weatherproof again
- Regular use extends the renovation intervals
- Content: Special cleaner (250 ml) / maintenance milk matt (250 ml) / sponge / manual (leaflet)

Care

Main Areas of Use	Wood	Wooden constructions: stable		
Application	Spon	ge		Ċ
Colour Shade		Gloss Level @ 60°	Packsize	
Colourless			12x 250 ml	

Main Areas of Use	Wood	len constructions: stable		
Application	Spon	ge		්
Colour Shade		Gloss Level @ 60°	Packsize	
Colourless		Matt	12x 250 ml	

Colour Shade	Gloss Level @ 60°	Packsize
Colourless		20 pcs

in Areas of Use	Wood	Wooden constructions: stable		
plication	Spong	Sponge		Ċ
lour Shade		Gloss Level @ 60°	Packsize	
lourless		Gloss	12x 250 ml	



COLOUR CONFIDENCE FOR DISTRIBUTORS AND INDUSTRIAL PRODUCERS

Our colour system is specially designed to obtain the best flexibility of use and to fit the needs of our partners.

meet the needs of today's constantly evolving market. Our palettes inspire our customers to find the perfect product for their projects.

As part of our commitment to colour quality, we offer our of software technology and machinery (as well as paint) to deliver complete colour confidence to all our customers. We believe that using our colour services, together we are more successful.

Within the Sikkens Wood Coatings colour system we have paid detailed attention to all elements that are key to delivering constant colour accuracy. Carefully selected colourants and bases coupled with tailored equipment and software combine to offer to guide you through the process.

ADVANTAGES WITH OUR COLOUR SYSTEM

- Advanced and practical support for our partners through our leading-edge colour technology tools:
- Excellent waterborne and solventborne colourants for a consistent and stable colour when mixed with our specifically developed bases
- Colour tinting equipment enables perfect colour delivery
- Sikkens Wood Coatings colour software makes any imaginable colour accessible
- Spectrophotometer measures and matches colours with ease
- Colour tools help with creative decisions and colour selection

AkzoNobel's standard colour collections include: RAL, NCS, and Sikkens 5051. Visual representation of the colour helps to make choices and inspire.

First time accuracy

The Sikkens Wood Coatings colour software in combination with our constantly updated database, gives instant access to thousands of colours and, combined with the use of our spectrophotometer, makes the selection process easy and accurate.

Effective and easy to use

Our tinting machines are easy to handle (plug and play installation) and will entirely meet your requirements.



High compatibility

Our range of Tintflex and Aquaflex colourants can be used with translucent or opaque bases to create any colour that is desired.

Colour possibilities

TINTING MACHINES

There are many tinting machines on the market today. We have selected the machines with a fit-for-purpose configuration for greater flexibility. We offer various machines, suitable for solventborne and waterborne products. Two tinting machines HA 480 and HA 680 are shown below, but we also support the HA 180 for smaller base paint consumption needs. Specific tinting machine options can be discussed with our technical experts.

DESIGNED FOR ONE SYSTEM ONLY

WATERBORNE OR SOLVENTBORNE AUTOMATIC SYSTEM FAST & FLUID HA 480

- For interior and exterior bases
- Automatic machine with piston pumps
- High quality, precision, and reliability
- 16-canister configuration
- Canister sizes: 3 and 6 litres
- Compatible with Tintflex (solventborne) or Aquaflex (waterborne) colourants

DESIGNED TO HOLD BOTH SYSTEMS

WATERBORNE AND **SOLVENTBORNE** AUTOMATIC SYSTEM FAST & FLUID HA 680

- For interior and exterior bases
- Automatic machine with piston pumps
- High quality, precision, and reliability
- 36-canister configuration
- Canister sizes: 3 and 6 litres
- Compatible with Tintflex (solventborne) and Aquaflex (waterborne) colourants





Connected to the internet, the database is updated twice per week with instant access to the latest formulas, safely storing a back-up of the customer's data. Larger customers can share their own colours between different locations.

the mixing machine.

We offer high-spec digital technology in the form of the X-Rite hand-held Ci51, and the Datacolor 200 benchtop spectrophotometers.

Coatings colours.

SIKKENS WOOD COATINGS COLOUR SOFTWARE

The Sikkens Wood Coatings colour software is our proprietary colour retrieval platform which comes pre-installed on your tinting machine, putting any imaginable colour at your fingertips. The tool is very easy to use and navigate.

Together with the spectrophotometer, virtually any colour desired can be created with our products. Formulas can be corrected, and mixed colours can be stored and retrieved at any time. The selected colour can be mixed quick and easy via the automated dosing of

SPECTROPHOTOMETERS

These instruments are easy to use, have best-in-class performance and give you the possibility to accurately measure coloured substrates. The devices are connected to the same colour software and database with Sikkens Wood

The Sikkens Wood Coatings colour software helps you find a close match to an existing colour in the database or formulate a new shade.



DESIGNED FOR DISTRIBUTORS & INDUSTRIAL PRODUCERS

Please note that the equipment featured on this page has been specifically designed for use by trained professionals only.

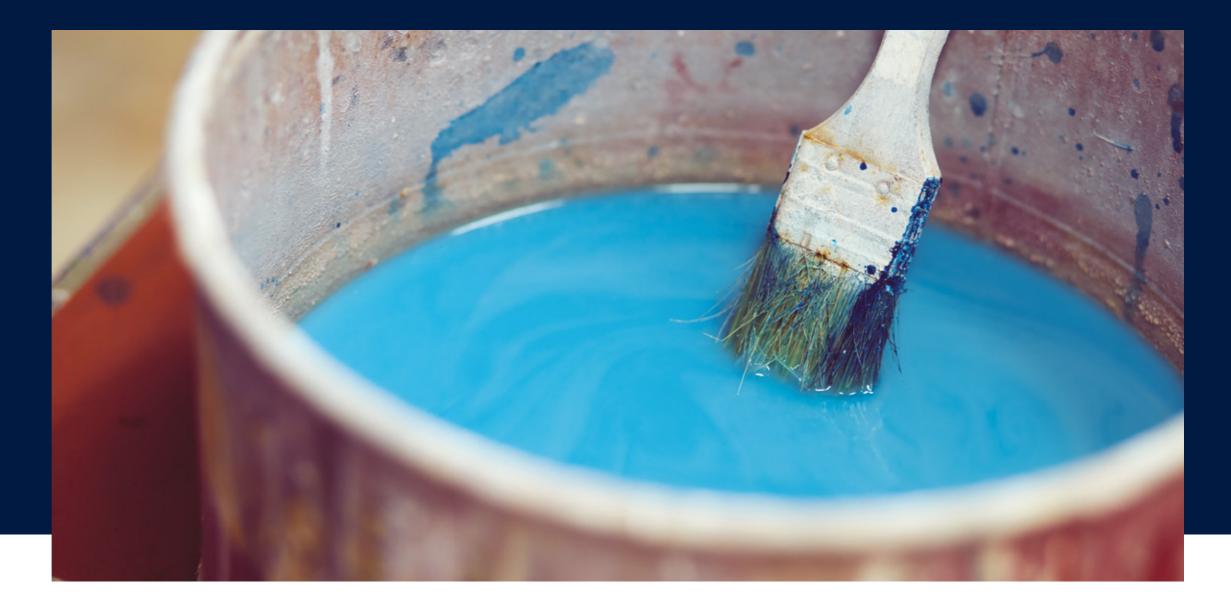
AkzoNobel

COLOURANTS

Our colourant systems, Aquaflex and Tintflex, have been developed specifically for use in wood coatings. The pigments for the colourant colours have been chosen for an optimum reach of colour shades and yet keep the system compact. All our base paints have been developed to work well with these colourants, with great acceptance and colour stability. This is a key element in delivering a predictable and constant colour, and that is what makes our colour system so strong.

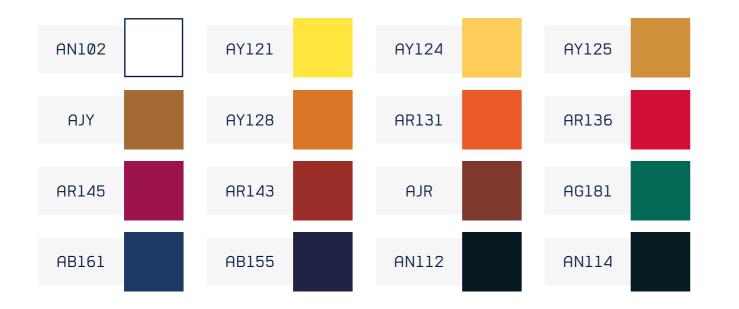
Main features

- Good storage stability Long-term colour stability
- Excellent hiding power Chrome and lead-free



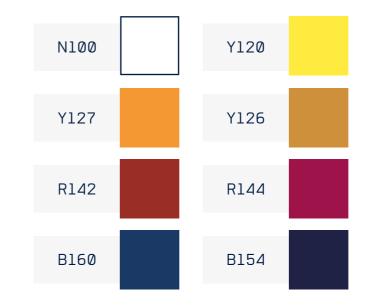
AQUAFLEX

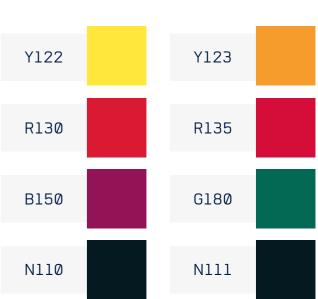
OUR AKZONOBEL WOOD COATINGS RANGE OF COLOURANTS FOR WATERBORNE PRODUCTS



TINTFLEX

OUR AKZONOBEL WOOD COATINGS RANGE OF COLOURANTS FOR SOLVENTBORNE PRODUCTS







Canada

By doing regular parameter checks and visual inspections, we are able to monitor the durability of our systems.

14. GLOBAL WEATHERING PROGRAM

TESTED TO THE LIMIT

IEA

ROGRA

With our AkzoNobel Global Weathering Program we expose and monitor our product samples to a variety of outside weathering conditions over a longer period of time.

By accelerating the outside exposure, we're able to define the durability of our systems and offer reliable solutions. These rigorous weather simulation tests help us to demonstrate that wooden joinery or PVC coated substrates can easily endure outdoor weather conditions even in extreme environments.

To find out more information about our Global Weathering Program, please visit: sikkens-wood-coatings.com



Malaysia

We are confident that our products are of the highest quality and will perform as needed.

Turkey

Ensuring we are able to test our products in a wide range of locations and conditions gives us the data and knowledge we need.

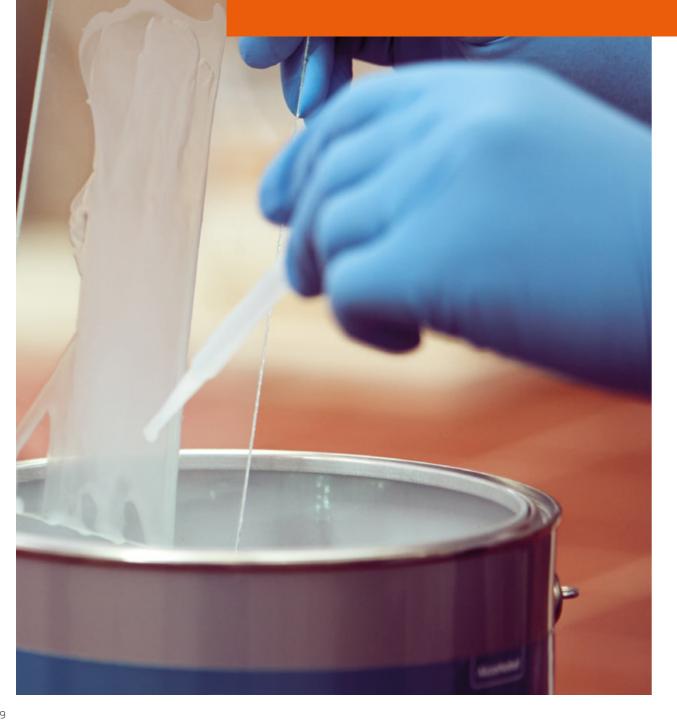
Australia

15. CERTIFICATES

TESTED AND TRUSTED

Testing standards are critical for most wood coatings products, and certificates are essential for many projects. All of our products undergo rigorous testing, with all tests carried out on cured coatings by authorised bodies. Products that meet certified standards not only provide quality assurance but offer peace of mind that they align with even the most stringent specifications.

For specific details and the latest information visit: sikkens-wood-coatings.com



CERTIFICATES FOR PRODUCTS



EN 599-1

Durability of wood and wood-based products - Efficacy of preventive wood preservatives as determined by biological tests - Specification according to use class



комо

International quality standard that provides guarantees for both the supply and demand sides of the building industry



MŌ

32995

Product Name	комо 32995	KOMO 33199
Aqua PU-primer 256 / RUBBOL WP 151 A		 Image: A set of the set of the
CETOL WP 566		 Image: A second s
RUBBOL WM 260 N00	 Image: A set of the set of the	~
RUBBOL WM 260 W05	~	~
RUBBOL WM 260 RAL 7016	~	~
RUBBOL WM 260 RAL 9001	~	~
RUBBOL WM 260 RAL 9010	~	~
RUBBOL WM 2980-03		~
RUBBOL WM 2980-03 Grey		~
RUBBOL WM 2980-03 Pearl White		~
RUBBOL WF 375 N00		~
RUBBOL WF 375 W05		~
RUBBOL WF 375 RAL 9010		 Image: A second s
RUBBOL WF 382 N00		 Image: A set of the set of the
RUBBOL WF 382 W05		 Image: A start of the start of

EN 599 is applicable to all liquid wood preservative products for the preventive treatment of timbers (structural and non-structural) against wood-attacking fungi, wood-attacking insects and marine borers as described in EN 335-1. It's also applicable to products for preventive treatments against fungi that cause disfigurement (blue stain) of wood, if this forms part of the overall preventive efficacy of the product.

Product Name	EN 599-1
CETOL WP 567 BPR*	~
RUBBOL WP 177 BPR*	~
CETOL WP 5000-02	~

Set up in 1962 under the auspices of the Dutch government, KOMO is a voluntary quality mark for the building industry and infrastructure sector that is now widely used and recognised internationally. KOMO certification means a product (or products) intended for the building or infrastructure sector has been assessed and certified. It also applies to the production method and the associated internal quality assurance system.

KOMO certification is possible for all raw materials, auxiliary materials, building products, building systems, realisation processes, management systems and services in the building infrastructure chain.

All products need to comply with KOMO to be a truly certified system. Further details can be found in the table:

Product Name	комо 32995	KOMO 33199
RUBBOL WF 382 RAL 9010		~
RUBBOL WF 382 RAL 9016		~
RUBBOL WF 387 N00		~
RUBBOL WF 387 W05		~
RUBBOL WF 387 RAL 9010		~
RUBBOL WF 387 RAL 9016		~
RUBBOL WF 3310-06-25 B00	 Image: A set of the set of the	
RUBBOL WF 3310-06-25 B01	 Image: A second s	
RUBBOL WF 3310-06-25 RAL 1013	 Image: A set of the set of the	
RUBBOL WF 3310-06-25 RAL 9001	 Image: A set of the set of the	
CETOL WF 945		~
CETOL WF 960		~
CETOL WF 965		~
Hardener WH 830		~

PERFORMANCE AND DURABILITY CERTIFICATES FOR SYSTEMS

EN927-2

Paints and varnishes - Coating materials and coating systems for exterior wood -Part 2: Performance specification

EN927-2 addresses performance criteria for coating systems on exterior wood. Performance requirements are specified according to three categories of end-use (defined in EN 927-1). It involves two mandatory tests: natural weathering performance testing in accordance with EN 927-3, and water permeability testing in accordance with EN 927-5.

Impregnation	Primer	Midcoat	Topcoat	EN927-2
	RUBBOL WP 18XX spray		RUBBOL WF 33XX	~
	RUBBOL WP 18XX FC		RUBBOL WF 33XX	✓
	RUBBOL WP 19XX FC	RUBBOL WP 19XX FC	RUBBOL WF 33XX	✓
CETOL WP 567X	RUBBOL WP 19XX	RUBBOL WM 26XX	RUBBOL WF 33XX	~
CETOL WP 567X	RUBBOL WP 19XX	RUBBOL WF 33XX	RUBBOL WF 33XX	✓
	RUBBOL WP 193		RUBBOL WF 33XX	~
	RUBBOL WP 194	RUBBOL WM 260	RUBBOL WF 33XX	~
	RUBBOL WP 198		RUBBOL WF 33XX	✓
	RUBBOL WF 394 (AQUA COMBI WA 20 TX)		RUBBOL WF 33XX	✓
	RUBBOL WP 151: WH830		RUBBOL WF 33XX	✓
CETOL WP 567X	CETOL WM 69XX	RUBBOL WF 33XX	RUBBOL WF 33XX	~
	CETOL WP 5800-02 (WINFLEX AA S683) : WH800 (HARDENER 001)		RUBBOL WF 33XX	✓
	RUBBOL WF 33XX		RUBBOL WF 33XX	~
	RUBBOL WF 33XX		RUBBOL WF 33XX	~
			RUBBOL WF 33XX	~

Impregnation	Primer	Midcoat	Topcoat	EN927-2
	RUBBOL WP 15XX		RUBBOL WF 33XX	~
	RUBBOL WP 198	RUBBOL WP 198	RUBBOL WF 36XX	~
	RUBBOL WM 2980-03		RUBBOL WF 36XX	~
	RUBBOL WP 151		RUBBOL WF 36XX	~
	RUBBOL WP 15XX		RUBBOL WF 36XX	~
	RUBBOL WP 15XX		RUBBOL WF 36XX	~
	CETOL WP 58XX: WH800	CETOL WF 96XX	CETOL WF 96XX	~
CETOL WP 567X	CETOL WM 69XX	CETOL WF 96XX	CETOL WF 96XX	~
	CETOL WP 567X	CETOL WF 96XX	CETOL WF 96XX	~
	CETOL WP 567X	CETOL WF 98XX	CETOL WF 98XX	~
	CETOL WP 58XX: WH800	CETOL WF 98XX	CETOL WF 98XX	~
CETOL WP 567X	CETOL WM 69XX	CETOL WF 98XX	CETOL WF 98XX	~
CETOL WP 567X	CETOL WM 61XX	CETOL WF 98XX	CETOL WF 98XX	~
CETOL WP 567X	CETOL WM 61XX	CETOL WF 98XX	CETOL WF 98XX	~
	RUBBOL WP 18XX (WINFLEX P43X)		RUBBOL WF 392X (WINFLEX T6XX)	~



SCAN TO VIEW SPECIFIC SYSTEM CERTIFICATES

For the most up-to-date information visit: sikkens-wood-coatings.com

FIRE RETARDANT CERTIFICATES FOR SYSTEMS

EN13501-1

Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests

This European Standard specifies the reaction to fire classification procedure for all construction products, including products incorporated within building elements. Products are considered in relation to their end-use application across three categories: construction products, excluding floorings and linear pipe thermal insulation products; floorings; linear pipe thermal insulation products.

EN13501-2

Fire classification of construction products and building elements - Classification using data from fire resistance tests, excluding ventilation services

This European Standard specifies the procedure for classification of construction products and building elements using data from fire resistance and smoke leakage tests which are within the direct field of application of the relevant test method. Its scope also covers classification on the basis of extended application of test results.

EN16755

Durability of reaction to fire performance - Classes of fireretardant treated wood products in interior and exterior end use applications

EN16755 describes the characteristics for fire-retardant treated wood products. It is based on maintaining undiminished performance throughout the product's service life in the anticipated interior or exterior end-use conditions. It applies to wood that has been treated during a production process with fire-retardant products applied either by a penetration process or by a superficial process, such as a film-forming or intumescent coating. It also covers fire-retardant treated products that are coated with ordinary paint.

Primer	Topcoat	Certificate	Classification*
RUBBOL WP 112 FR (250 g/m2)	RUBBOL WF 33XX (150 g/m2)	EN 13501-1 ; EN 13501-2; EN 16755	B-s2, d0
RUBBOL WP 186X	RUBBOL WP 186X	EN 13501-1	D-s2, d0
RUBBOL WP 112 FR (125 g/m2)	RUBBOL WF 33XX	EN 13501-1	D-s2, d0
Axil 3000P	RUBBOL WF 33XX	EN 13501-1	D-s2, d0
RUBBOL WF 33XX	RUBBOL WF 33XX	EN 13501-1	D-s1, dO
CETOL WF 98XX	CETOL WF 98XX	EN 13501-1	D-s2, d0
CETOL WF 771	CETOL WF 771	EN 13501-1	D-s2, d0

*Euroclass system

The main area of use is a basis for classification within the fire classes A2, B, C or D and associated smoke classes s1, s2 or s3 and the presence of burning droplets/particles d0, d1 or d2.



SCAN TO VIEW SPECIFIC SYSTEM CERTIFICATES

For the most up-to-date information visit: sikkens-wood-coatings.com

16. WOOD EXTRALIFE WARRANTY

YOUR WARRANTY WITH EXTRAS

Cracking, blistering, flaking, chalking – painted wooden elements can suffer from an array of different defects. Warranty claims can incur significant costs, especially after installation. Good to know that we have expanded our warranty program. With Wood Extralife, door, window and cladding manufacturers can enjoy peace of mind for up to 12 years for opaque systems and 7 years for translucent systems.

Developed with you in mind

Our experts begin by looking at your production facilities and processes to determine your eligibility for the warranty program. On approval, AkzoNobel develops a warranty agreement with you – at no additional cost. The contract covers a range of typical manufacturing defects should they appear in products using Sikkens Wood Coatings systems.

Broader coverage

With Wood Extralife, we have expanded warranty coverage not only to include cladding elements, but also in terms of the systems used. In most cases, contracts only require an annual inspection of your facilities by our technicians.

In some cases, Wood Extralife can also be modified to suit manufacturers' specific needs. Talk to your Sikkens Wood Coatings partner about possible customisation options.







A promise you can keep

Wood Extralife enables you to promise excellent quality to your customers. It covers doors, windows and cladding manufactured using a broad range of systems and a wide spectrum of different hardwoods and softwoods used across the EMEA region.

The warranty, which is available throughout EMEA, gives financial security in the event of claims due to cracking, blistering, flaking or chalking, as measured according to established industry standards. It all adds up to an outstanding business proposition: peace of mind and financial security for you and your customers.

Clear and measurable industry standards

Nature of decay measurement	Method	Limit
Blistering	ISO 4628-2	≤ 2 (S3)
Cracking	ISO 4628-4	≤ 3
Flaking	ISO 4628-5	≤ 3
Chalking	ISO 4628-6	≤ 3

Cover for windows doors and cladding

Looking for more information on our new warranty? Please contact your local service representative for more details. 17. SYSTEMS

FINDING THE RIGHT SYSTEM

Our experts have created key systems to help our partners and customers select the right products in the right order for the desired purpose and performance.

This helps make product selection as easy as possible for a job well done and a result everyone can be proud of. These systems can be navigated by technology, performance, and aesthetics. From standard product combinations to specific design requirements or conditions, our systems are developed to possible with our products and are segmented to guide users' initial selection. Whether the standard approach is the starting point or there is a need for extra or special performance, our product combinations are almost endless, therefore, for specific advice, we suggest contacting your local representative.

Our range provides proven combinations of innovative products that deliver results everyone can count on, and benefit from great performance, colours and outstanding original aesthetics.

CLADDING SYSTEMS

TRANSLUCENT & OPAQUE SYSTEMS FORMULATED FOR CLADDING

	Substrate	Application method	Impregnation
	Softwood or Hardwood (planed)	Brush, Vacuum or Spray	
Translucent Systems	Modified (Accoya*)	Brush, Vacuum or Spray	
	Modified (Thermally modified**)	Brush, Vacuum or Spray	
	Softwood or Hardwood	Brush, Vacuum or Spray	Optional
	Softwood or Hardwood	Brush, Vacuum or Spray	Optional
Opaque Systems	Softwood (sawn)	Brush, Vacuum or Spray	Optional
	Modified (Accoya)	Brush, Vacuum or Spray	Advised
	Modified (Thermally modified)	Brush, Vacuum or Spray	Optional



* Must use BPR product as 1st layer (CETOL WP 567 BPR*)

** For natural finishing, select a colour close to the original colour of the thermally modified wood. Examples of thermally modified wood species are: Platowood, Finti, Thermowood, thermally modified ayous, Fraké, yellow poplar, radiata pine, spruce

Midcoat WF 9810-46-XX or L WF 9830-03-05 WF 9810-46-XX or L WF 9830-03-05
L WF 9830-03-05 WF 9810-46-XX or
WF 9810-46-XX or L WF 9830-03-05
L WF 3310-03-XX or F 3310-06-25 (150µm)
L WF 3310-03-XX or F 3310-06-25 (150µm)
OL WP 1860-03 or IP 1862-03 (100 g/m2)
L WF 3310-03-XX or F 3310-06-25 (150µm)
L WF 3310-03-XX or F 3310-06-25 (150µm)

	Topcoat
	CETOL WF 9810-46-XX or CETOL WF 9830-03-05
	CETOL WF 9810-46-XX or CETOL WF 9830-03-05
	CETOL WF 9810-46-XX or CETOL WF 9830-03-05
)	RUBBOL WF 3310-03-XX or RUBBOL WF 3310-06-25 (120µm)
)	RUBBOL WF 3310-03-XX or RUBBOL WF 3310-06-25 (120µm)
)	RUBBOL WF 3310-06-25
)	RUBBOL WF 3310-03-XX or RUBBOL WF 3310-06-25 (120µm)
)	RUBBOL WF 3310-03-XX or RUBBOL WF 3310-06-25 (120µm)



TRANSLUCENT & OPAQUE SYSTEMS FORMULATED FOR WINDOWS AND DOORS

		Primer		
	Substrate	Dipping / Flowcoating	Spraying	
	Softwood*, Hardwood or Wood-Alu*			
	Softwood*, Hardwood or Wood-Alu*	CETOL WP 566		
Translucent Systems	Softwood*, Hardwood or Wood-Alu*	CETOL WP 566		
	Softwood*, Hardwood or Wood-Alu*	CETOL WP 566		
	Modified (Accoya)			
	Softwood*, Hardwood or Wood-alu		RUBBOL WP 198 or RUBBOL WP 151 (100-125 μm)	
	Softwood*, Hardwood or Wood-alu			
	Softwood*, Hardwood or Wood-alu	RUBBOL WP 1900-02		
	Softwood*, Hardwood** or Wood-alu	RUBBOL WP 1900-02		
Opaque Systems	Softwood*, Hardwood or HDF		RUBBOL WP 151 (100-125µm)	
	Softwood*, Hardwood or HDF		RUBBOL WP 151 (Aqua Primer 256) (100-125µm)	
	Modified (Accoya)		RUBBOL WP 151 (150µm)	
	Modified (Accoya)		RUBBOL WP 198 (150µm)	
	Modified (Accoya)			

Midcoat		Topcoat
Dipping / Flowcoating	Spraying	Spraying
	CETOL WF 9810-03-15 / 25 or CETOL WF 945 / 960 / 965 (150 μm)	CETOL WF 9810-03-15 / 25 or CETOL WF 945 / 960 / 965 (150 μm)
	CETOL WF 9810-03-15 / 25 or CETOL WF 945 / 960 / 965 (150 μm)	CETOL WF 9810-03-15 / 25 or CETOL WF 945 / 960 / 965 (150 μm)
CETOL WM 6100-02	CETOL WF 9810-03-15 / 25 or CETOL WF 945 / 960 / 965 (150 μm)	CETOL WF 9810-03-15 / 25 or CETOL WF 945 / 960 / 965 (150 μm)
	CETOL WM 6100-03 (150 µm)	CETOL WF 9810-03-15 / 25 or CETOL WF 945 / 960 / 965 (150 µm)
	CETOL WF 9810-03-15 / 25 or CETOL WF 945 / 960 / 965 (150 µm)	CETOL WF 9810-03-15 / 25 or CETOL WF 945 / 960 / 965 (150 μm)
		RUBBOL WF 3300-03-20 or RUBBOL WF 3301-03-20 or RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150 μm
	RUBBOL WM 2980-03 (200 µm)	RUBBOL WF 3300-03-20 or RUBBOL WF 3301-03-20 or RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150 μm
	RUBBOL WM 2980-03 (150µm)	RUBBOL WF 3300-03-20 or RUBBOL WF 3301-03-20 or RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150 μm
	RUBBOL WF 3300-03-20 or RUBBOL WF 3301-03-20 or RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150µm)	RUBBOL WF 3300-03-20 or RUBBOL WF 3301-03-20 or RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150μm
	RUBBOL WP 151 (100-125µm)	RUBBOL WF 3300-03-20 or RUBBOL WF 3301-03-20 or RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX or (150 μ
	RUBBOL WF 3300-03-20 or RUBBOL WF 3300-03-20 or RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150 μm)	RUBBOL WF 3300-03-20 or RUBBOL WF 3300-03-20 or RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150 μm
		RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150µm
		RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150µm
	RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150µm)	RUBBOL WF 3310-03-XX or RUBBOL WF 3311-03-XX (150µm

*Must use BPR product as 1st layer (CETOL WP 567) ** This system can not be used in conjunction with tannin-rich rich wood species

VIEW OUR LATEST SYSTEM INFORMATION



For the most up-to-date information visit: sikkens-wood-coatings.com

OUR COMMITMENT -YOUR CONFIDENCE

GLOBAL LEADERSHIP

Being part of the AkzoNobel family gives us easy access to industryleading research and development operations, cutting-edge technologies and an extensive support network of specialists and experts.

IT ALL ADDS UP

When it comes to sustainability, every action counts. From better materials, to long-lasting coating solutions, and smart adjustments along the value chain. Sikkens Wood Coatings help you seize the opportunities to reduce waste, save energy and reduce your carbon footprint.

It's how we support you on the road toward a more sustainable future, every step of the way.

Join the sustainable journey.

SIKKENS

AkzoNobel

About AkzoNobel

Since 1792, we've been supplying the innovative paints and coatings that help to color people's lives and protect what matters most. Our world class portfolio of brands – including Dulux, International, Sikkens and Interpon – is trusted by customers around the globe. We're active in more than 150 countries and use our expertise to sustain and enhance the fabric of everyday life. Because we believe every surface is an opportunity. It's what you'd expect from a pioneering and long-established paints company that's dedicated to providing sustainable solutions and preserving the best of what we have today – while creating an even better tomorrow. Let's paint the future together.

For more information please visit www.akzonobel.com. © 2024 Akzo Nobel N.V. All rights reserved.

